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SWA6A-1100
Job Sheet 184289



Part No: SWA6A-1100

Job Qty: 20 ea

DAS
21
9-89

Part Name: Upper Bearing



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 10/4/18

Job Tracking No:

Due Date: 10/19/18

Created By: Marie Lajeunesse

Type: SOLD STK

Description:

Note: DWG SWA6A-1100 Rev2 IPP Rev A 17.11.20 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	20 Ea	10/19/18	10/19/18	0.00	0.00	Start Up Machining-4		FRED 18-11-16
110	Lathe Conv	20 pcs	10/19/18	10/19/18	0.00	10.00	Lathe Conv-2		FRED 18-11-16
120	QC	20 pcs	10/19/18	10/19/18	0.00	0.00	QC2		FRED 18-11-16
130	QC	20 pcs	10/19/18	10/19/18	0.00	0.00	QC8		De 18-11-28
140	Packaging	20 pcs	10/19/18	10/19/18	0.00	0.00	Packaging3		7/10
150	QC21-SA	20 Ea	10/19/18	10/19/18	0.00	0.00	QC21		DJS 21

Part Op Descriptions: 110 - 1-Machine as per DWG. 2-Deburr 3-Use fixture swa6a-1100 in blue bin #186

9-89

NOV 29 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
MB6020DU	Upper Bearing	10 Ea (.5 ea)	90-Start up Operation	MB6020DU
3070540 X 4		3072107 X 6	3048064 X 20	GA092

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	MB6020DU	10	26	0

Part Specifications

Specifications could not be found.

Plex 10/4/18 2:40 PM Dart.lajeunesse.marie



Container No: S128642



Part: SWA6A-1100

Job No: 184289

Serial No/Batch: S128642

Revision: 2

Inspector:

Exp Date:

Instructions:

1270 Aberdeen Street
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CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Date: 11/16/18

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

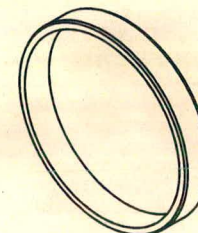
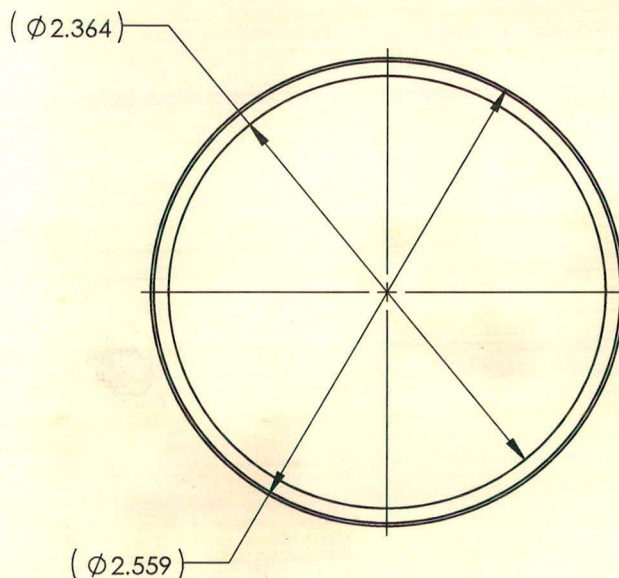
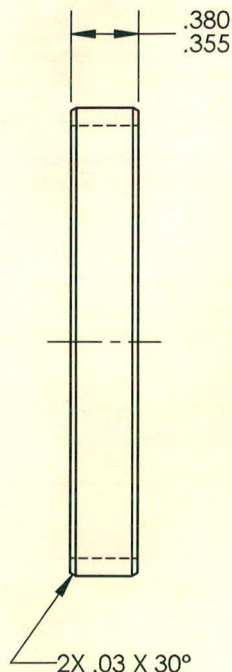
QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐			
Date :	Step #:	QTY Effective :		MRB (QSI042) Approval	
Description Work Order Deviation		Disposition		Completed By	
				Lead hand / Supervisor Approval Verification	
				QC / QA Coordinator Approval	
Root Cause		FAULT CATEGORY			
Environment ☐	No Re-verification ☐	Pressure/Forced ☐	Temperature/Cure ☐	Power Loss/Surge ☐	Positioned Wrong ☐
Design ☐	Operator ☐	Bending ☐	Set-up ☐	Folio/Program ☐	Outside Dimensions ☐
Doc/Data ☐	Offset/Setup ☐	Centre Not Concentric ☐	BOM/Route ☐	Grain ☐	Over/Under tolerance ☐
Equip/Tooling ☐	Supplier ☐	Cracks ☐	Broken/Damage/Defect ☐	Weld ☐	Part Incorrect ☐
Handling/Pre ☐	Training ☐	Crimp/Kink/Ripple/Wave ☐	Inspection Incomplete/Unqualified ☐	Wrong Stock Pulled ☐	Part Lost/Missing ☐
Material ☐	Use for Testing ☐	Cuffs ☐	Contamination ☐	Out of Sequence ☐	Part Moved ☐
Internal Transport ☐	Poor Information ☐	Crushing ☐	Countersink ☐	Off-set ☐	Drawing ☐
Tribal Knowledge ☐	Rushing ☐	Heat Treat ☐	Cut Too Short ☐	Mislabeled ☐	Finish ☐
LOA ☐	Product Improvement ☐	Wave/Twist in Tube ☐	Instructions Incomplete/Unclear ☐	Fit/Function ☐	Misread ☐
Substation ☐	Process Improvement ☐	Marks/Chatter ☐	Drill Holes ☐	Misaligned/off center ☐	Turning Sequence ☐
Past Expiry Date ☐	Manufacturing Process ☐	OTHER :			
Misidentified ☐	Past Due ☐				

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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
2	15-0279	UPDATED TO NEW DRAFTING STANDARDS. CH'D DIMS WAS .393 IS .355-.380, WAS (2.361) IS (Ø2.364).	9/21/2015	DPD	JAG



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SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 184289 *MLW*
1870-04

DART AEROSPACE	
TITLE UPPER DU BEARING	
DWG NO. SWA6A-1100	REV 2
MAT'L UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ± .005 FRACTIONS ± 1/8 .XX ± .01 ANGLES ± 5° .X ± .1	DRAWN BY: CANAM APPROVED: <i>D Weil</i> HEAT TREAT FINISH SPEC
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING	USED ON MODEL
SCALE 1:1	DATE 3/3/2002
SHEET 1 OF 1	

ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS
			SWA6A-1100	1	UPPER DU BEARING		(MB6020DU) MODIFIED

